

Technical Data Sheet

Mini Top View LEDs

65-21/BHC-FS1T1B14/2T

Features

- White SMT package.
- Optical indicator.
- Wide viewing angle.
- Soldering methods: IR reflow soldering.
- Available on tape and reel.
- Pb-free
- The product itself will remain within RoHS compliant version.



Descriptions

- The 65-21 series is available in soft orange, green, blue, and yellow.

Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application.

Applications

- Optical indicators.
- Coupling into light guides.
- Backlighting (LCD, cellular phones, switches, keys, displays, illuminated advertising, general lighting).
- Coupling into light guides; Interior automotive lighting (e.g. dashboard backlighting, etc.).

Device Selection Guide

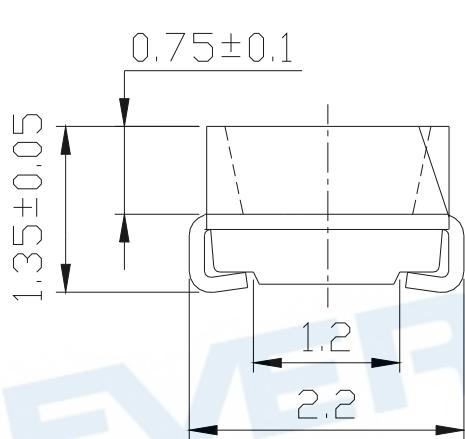
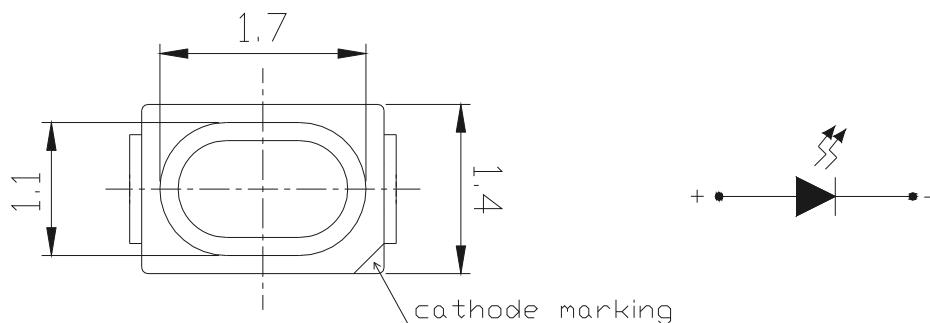
Chip	Emitted Color	Resin Color
Material		
InGaN	Blue	Water Clear

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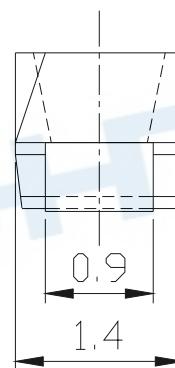
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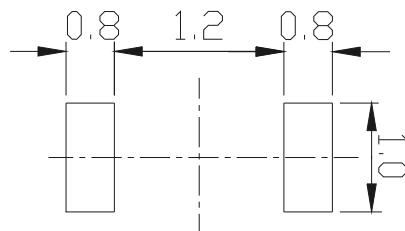
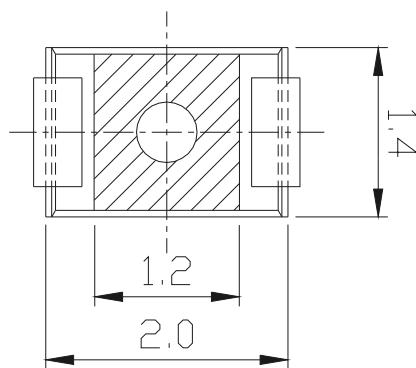
Package Outline Dimensions



Polarity



Recommended soldering pad design



Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

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Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V _R	5	V
Forward Current	I _F	30	mA
Peak Forward Current (Duty 1/10 @1KHz)	I _{FP}	100	mA
Power Dissipation	P _d	110	mW
Electrostatic Discharge(HBM)	ESD	1000	V
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +90	°C
Soldering Temperature	T _{sol}	Reflow Soldering : 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	180	-----	360	mcd	I _F =20mA
Viewing Angle	2θ _{1/2}	-----	120	-----	deg	I _F =20mA
Peak Wavelength	λ _p	-----	468	-----	nm	I _F =20mA
Dominant Wavelength	λ _d	464	-----	472	nm	I _F =20mA
Spectrum Radiation Bandwidth	Δλ	-----	20	-----	nm	I _F =20mA
Forward Voltage	V _F	2.7	-----	3.5	V	I _F =20mA
Reverse Current	I _R	-----	-----	50	μA	V _R =5V

Notes:

- 1.Tolerance of Luminous Intensity: ±11%
- 2.Tolerance of dominant wavelength: ±1nm.
- 3.Tolerance of Forward Voltage: ±0.05V

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Bin Range of Luminous Intensity

Bin	Min	Max	Unit	Condition
S1	180	225	mcd	$I_F=20mA$
S2	225	285		
T1	285	360		

Bin Range of Dominant Wavelength

Group	Bin	Min	Max	Unit	Condition
F	AA1	464.0	466.0	nm	$I_F=20mA$
	AA2	466.0	468.0		
	AA3	468.0	470.0		
	AA4	470.0	472.0		

Bin Range of Forward Voltage

Group	Bin	Min	Max	Unit	Condition
B14	34	2.70	2.80	V	$I_F=20mA$
	35	2.80	2.90		
	36	2.90	3.00		
	37	3.00	3.10		
	38	3.10	3.20		
	39	3.20	3.30		
	40	3.30	3.40		
	41	3.40	3.50		

Notes:

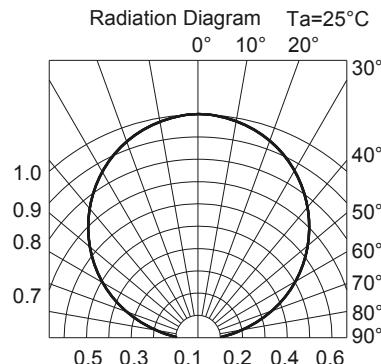
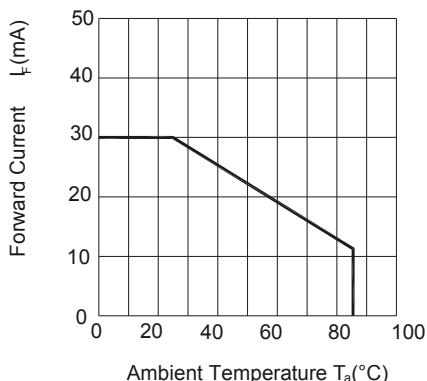
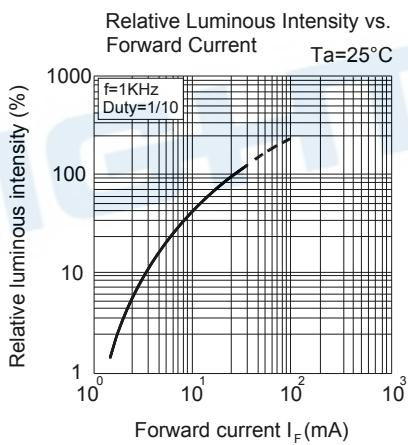
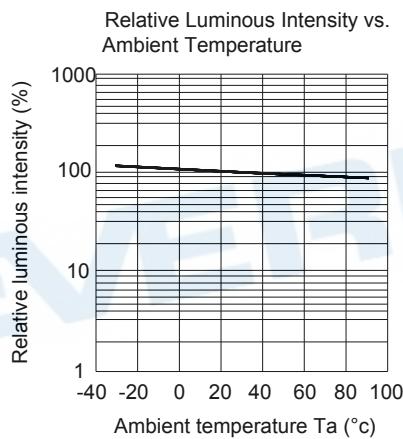
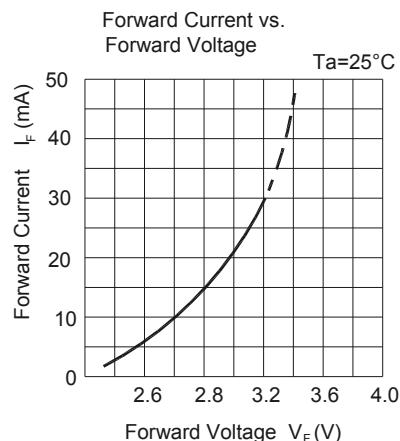
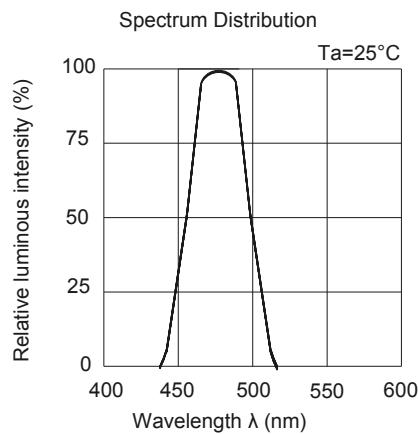
1. Tolerance of Luminous Intensity: $\pm 11\%$
2. Tolerance of dominant wavelength: $\pm 1nm$.
3. Tolerance of Forward Voltage: $\pm 0.05V$

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Typical Electro-Optical Characteristics Curves



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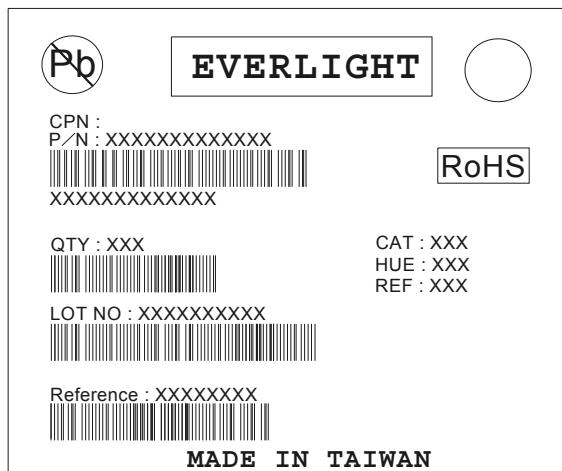
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Label Explanation

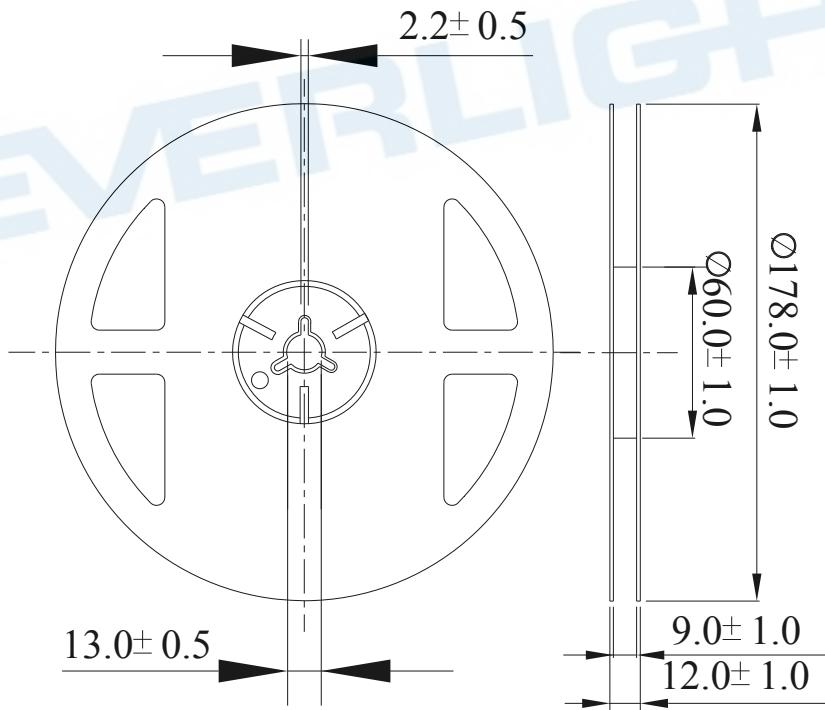
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



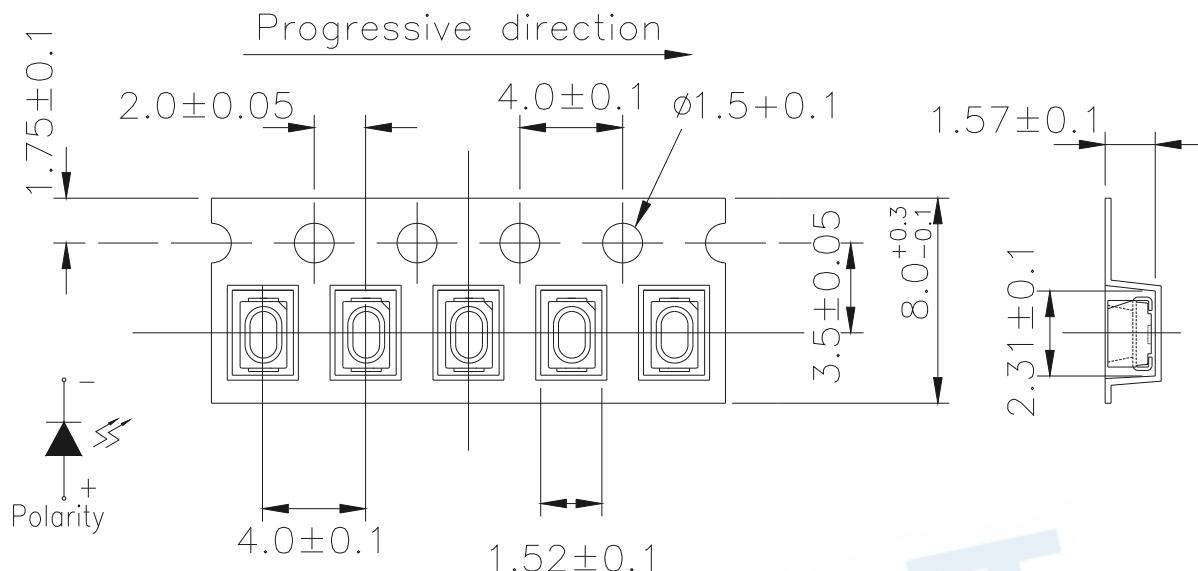
Note: The tolerances unless mentioned is $\pm 0.1\text{mm}$, Unit = mm

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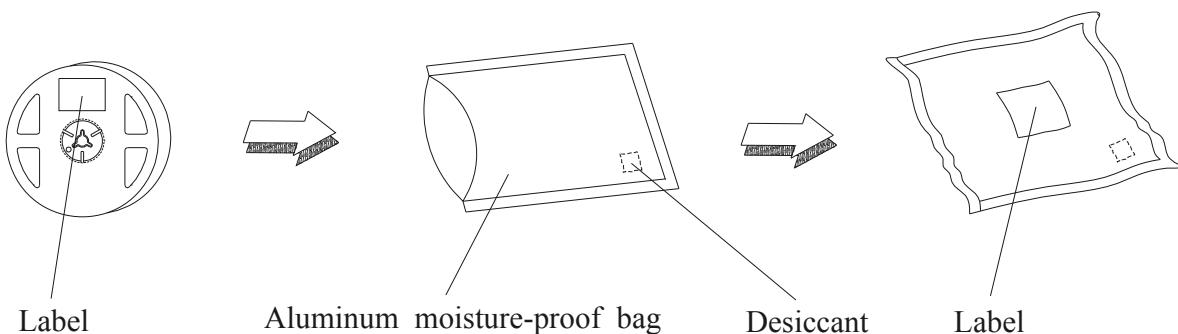
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Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel.



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Moisture Resistant Packaging



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Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : $+100^{\circ}\text{C}$ 15min ↓ 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : $+100^{\circ}\text{C}$ 5min ↓ 10 sec L : -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°C	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature/ High Humidity	$85^{\circ}\text{C} / 85\% \text{RH}$	1000 Hrs.	22 PCS.	0/1

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Precautions for Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life is 1 year under 30°C or less and 60% RH or less.

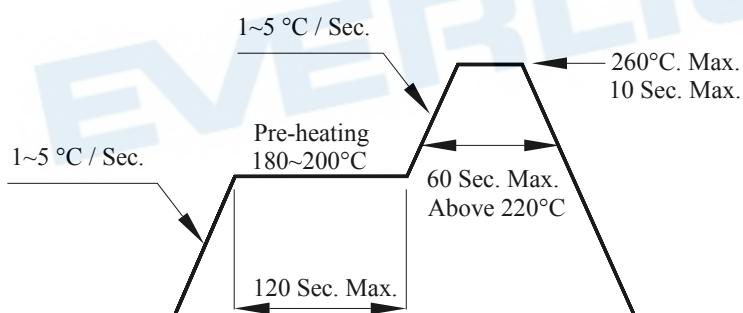
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : $60 \pm 5^\circ\text{C}$ for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

3.4 After soldering, do not warp the circuit board.

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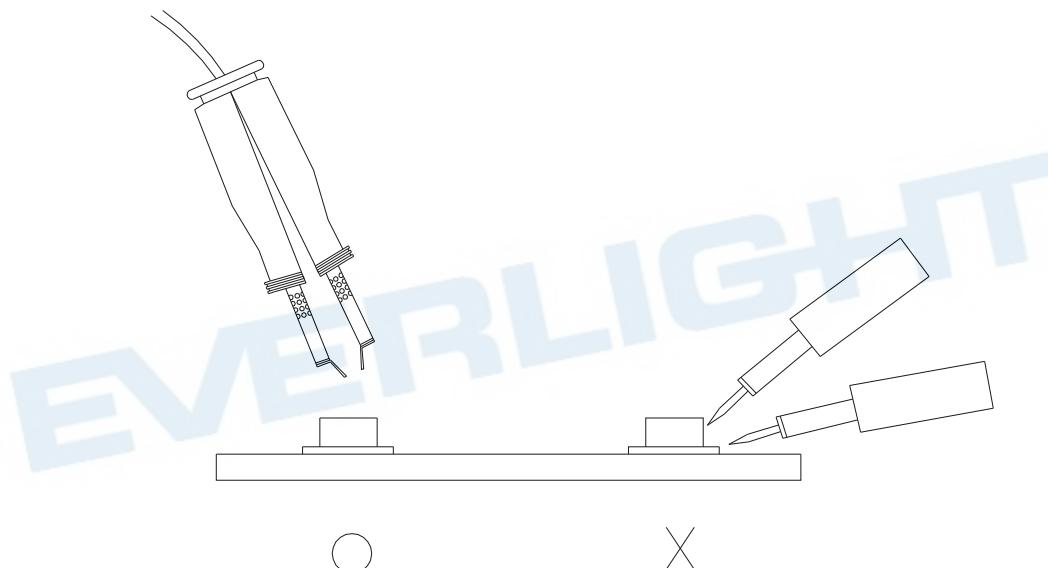
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4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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