



Through Hole Lamp
Product Data Sheet
LTL-R14FTGFH132T

Spec No. :DS20-2022-0008
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Revision: -

LITE-ON DCC

RELEASE

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<u>Rev</u>	<u>Description</u>	<u>By</u>	<u>Date</u>
P01	Preliminary Specification (RDR-20211122)	Tina JH Chen	12/1/2021
Above data for PD and Customer tracking only			
-	New Specification, Upload in OPB2 system	Chalerm Ya.	02/01/2022

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1. Description

CBI (Circuit Board Indicator) is a black plastic right angle Holder (Housing) which mates with Lite-On LED lamps. Lite-On CBI is available in a wide variety of packages, including top-view (Spacer) or right angle and horizontal or vertical arrays which is stackable and easy to assemble.

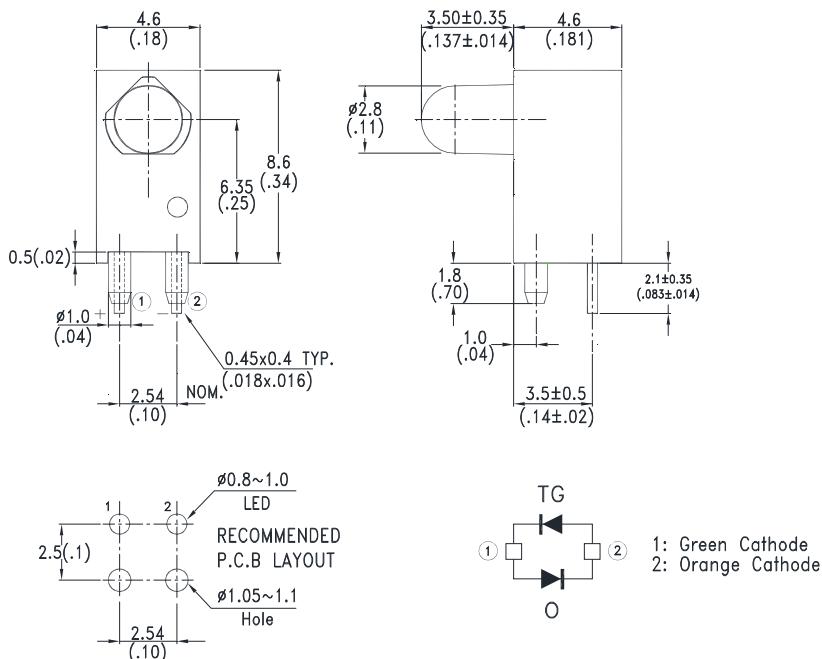
1.1. Features

- Designed for ease in circuit board assembly.
- Black case enhance contrast ratio.
- Solid state light source.
- Low power consumption & High efficiency.
- Lead free product & RoHS Compliant.
- T-1 lamp: emitted color is InGaN 530nm Green and AlInGaP 600nm red orange with white diffused Lens.

1.2. Applications

- Communication
- Computer
- Consumer

2. Outline Dimensions



Notes :

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25\text{mm}$ (.010") unless otherwise noted.
3. The Holder (Housing) material is plastic / black.
4. LED lamp is green/red orange color with white diffused lens.
5. Specifications are subject to change without notice.

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3. Absolute Maximum Ratings at TA=25°C

Parameter	Green	Red Orange	Unit
Power Dissipation	75	50	mW
Peak Forward Current (Duty Cycle \leq 1/10, Pulse Width \leq 10μs)	60	60	mA
DC Forward Current	20	20	mA
Operating Temperature Range	-30°C to + 85°C		
Storage Temperature Range	-40°C to + 100°C		
Lead Soldering Temperature [2.0mm (.079") From Body]	260°C for 5 Seconds Max.		

4. Electrical / Optical Characteristics at TA=25°C

Parameter	Symbol	Color	Min.	Typ.	Max.	Unit	Test Condition
Radiant Intensity	I _v	Green	85	310	400	mcd	IF = 5mA Note 1,4
		Red Orange	18	65	240		
Viewing Angle	201/2	Green		100		deg	Note 2 (Fig.6)
		Red Orange					
Peak Emission Wavelength	λ _P	Green		530		nm	Measurement @Peak (Fig.1)
		Red Orange		611			
Dominant Wavelength	λ _d	Green	520	530	535	nm	Note 3
		Red Orange	596	600	612		
Spectral Line Half-Width	Δλ	Green		17		nm	
		Red Orange		20			
Forward Voltage	V _F	Green	2.0	3.0	4.0	V	IF = 5mA
		Red Orange	1.5	2.0	3.0		
Reverse Current	IR	Green			10	μA	VR = 5V
Red Orange							

NOTE:

1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve.
2. θ1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. The dominant wavelength, λ_d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.
4. I_v classification code is marked on each packing bag.
5. The I_v guarantee should be added ±15% tolerance.

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5. Typical Electrical / Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

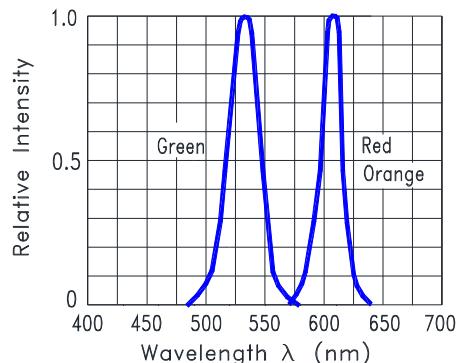


Fig.1 Relative Intensity VS.
Wavelength

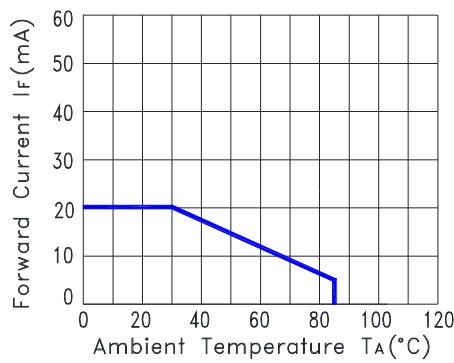


Fig.2 Forward Current
Derating Curve

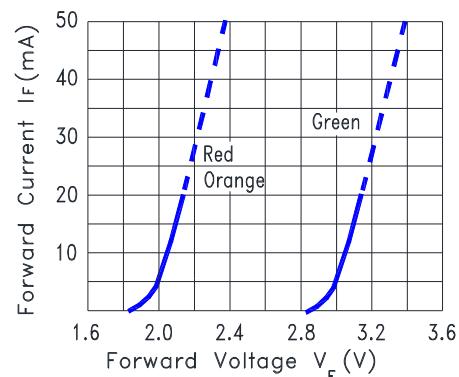


Fig.3 Forward Current vs.
Forward Voltage

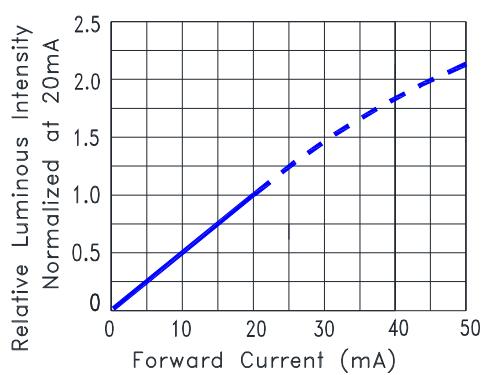


Fig.4 Relative Luminous Intensity
vs. Forward Current

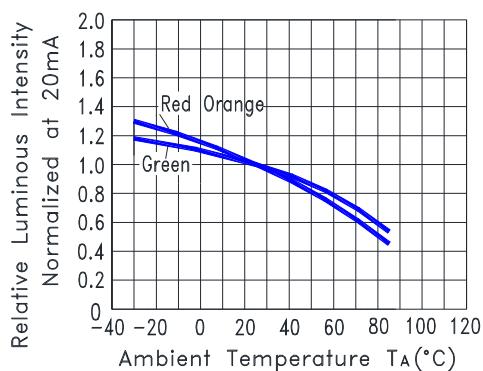


Fig.5 Relative Luminous Intensity
vs. Ambient Temperature

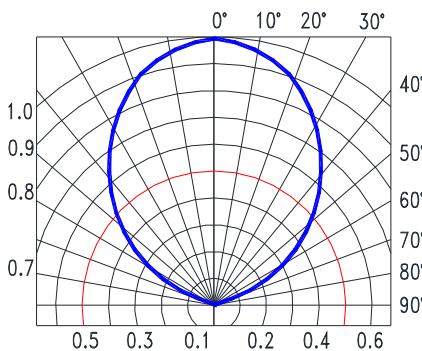
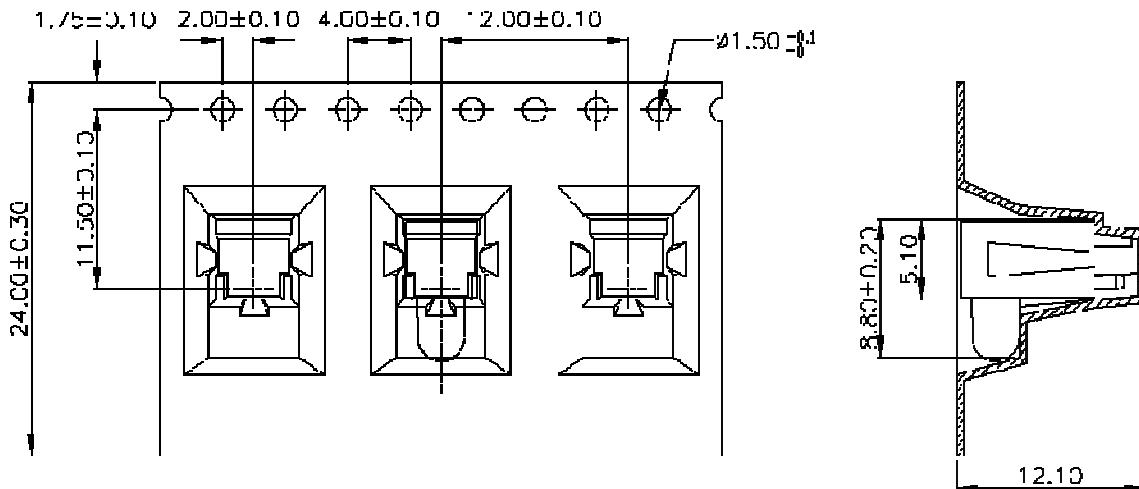


Fig.6 Spatial Distribution

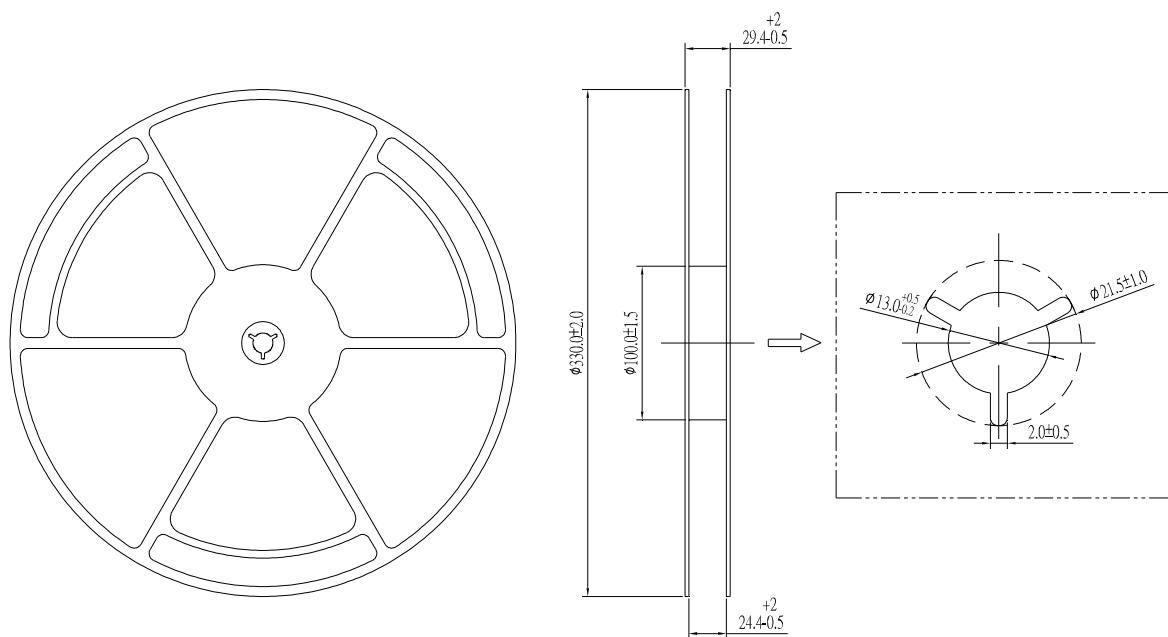
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6. Packing Specification



1. 10 sprocket hole pitch cumulative tolerance ± 0.20
2. Material : Black Conductive Polystyrene Alloy
3. Thickness of Carrier tape : 0.50 ± 0.06 mm
4. Component load per 13" reel : 100, 200, 400pcs

Packing Reel Dimensions



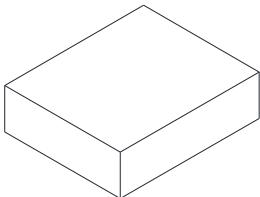
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Carton Specification

1 Reel with 1 Humidity indicator card and 1 Desiccant are packed in 1 Moisture Barrier Bag (MBB)

2 Moisture Barrier Bags packed in 1 Inner Carton

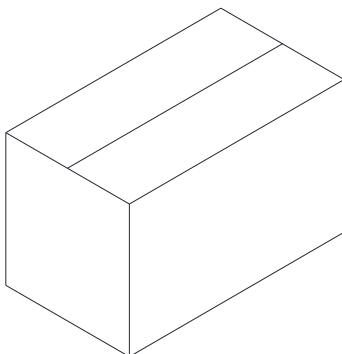
Total 800pcs (400pcs*2) per Inner Carton



INNER CARTON
361 x 358 x 75 mm

10 Inner Cartons per Outer Carton

Total 8,000pcs (800pcs*10) per Outer Carton



OUTER CARTON
740 x 390 x 395 mm

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7. Bin Table Specification

Bin Code	Luminous Intensity (Green) Unit : mcd @5mA		Bin Code	Luminous Intensity (Red Orange) Unit : mcd @5mA	
	Min.	Max.		Min.	Max.
EF	85	140	3Y3Z	18	30
GH	140	240	AB	30	50
JK	240	400	CD	50	85

 Note: Tolerance of each bin limit is $\pm 15\%$

Bin Code	Dominant Wavelength (Green) Unit : nm @5mA		Bin Code	Dominant Wavelength (Red Orange) Unit : nm @5mA	
	Min.	Max.		Min.	Max.
1	520	525	1	596	600
2	525	530	2	600	606
3	530	535	3	606	612

 Note: Tolerance of each bin limit is $\pm 1\text{nm}$

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8. CAUTIONS

8.1. Application

This LED lamp is good for application of indoor and outdoor sign, also ordinary electronic equipment.

8.2. Storage

The package is sealed:

The LEDs should be stored at 30°C or less and 70%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:

The storage ambient for the LEDs should not exceed 30°C temperature and 60% relative humidity.

It is recommended that LEDs out of their original packaging are IR-reflowed within 168hrs.

For extended storage out of their original packaging, it is recommended that the LEDs be stored in a sealed container with appropriate desiccant, or in a desiccators with nitrogen ambient.

LEDs stored out of their original packaging for more than 168hrs should be baked at about 60 deg C for at least 48 hours before solder assembly.

For unused component, we strongly suggest to do baking following above condition before go SMT assembly process (IR reflow) if the MBB had been opened over 168 hours to prevent MBB from not repacking well or environment moisture over standard required condition which might cause the LEDs function fail.

8.3. Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LEDs if necessary.

8.4. Lead Forming & Assembly

During lead forming, the leads should be bent at a point at least 3mm from the base of LED lens. Do not use the base of the lead frame as a fulcrum during forming. Lead forming must be done before soldering, at normal temperature. During assembly on PCB, use minimum clinch force possible to avoid excessive mechanical stress.

8.5. Soldering

When soldering, leave a minimum of 2mm clearance from the base of the lens to the soldering point. Dipping the lens into the solder must be avoided. Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

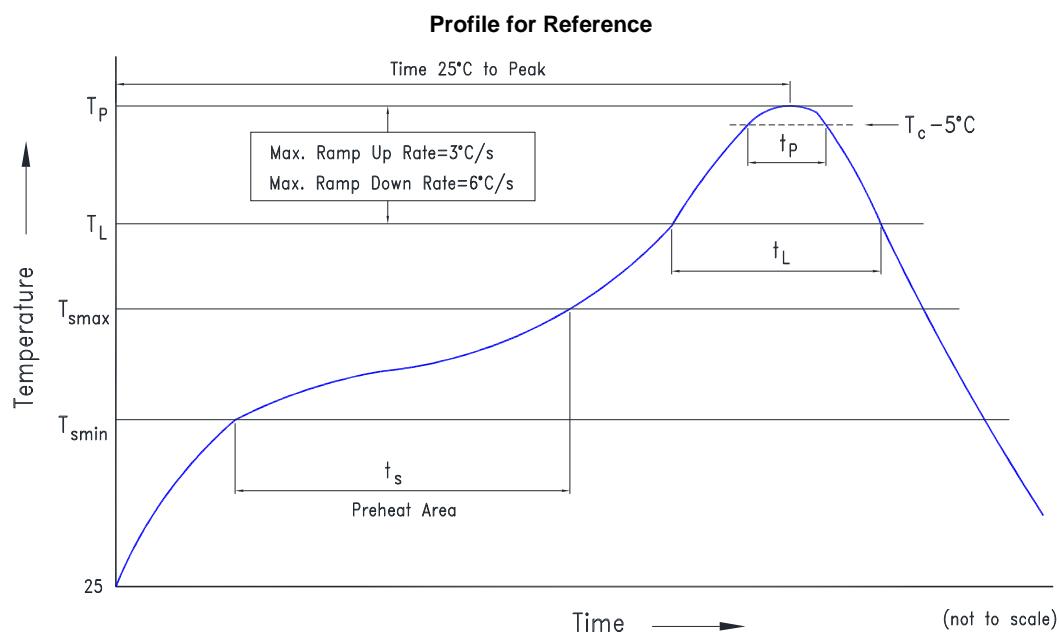
Soldering iron		Wave soldering	
Temperature	350°C Max.	Pre-heat	120°C Max.
Soldering time	3 seconds Max. (one time only)	Pre-heat time	100 seconds Max.
Position	No closer than 2mm from the base of the epoxy bulb	Solder wave Soldering time Dipping Position	260°C Max. 5 seconds Max. No lower than 2mm from the base of the epoxy bulb

Note:

- 1.Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED.
- 2.Max temperature of wave soldering is not means that Holder's HDT/Melting temperature.
- 3.Clinch lead frame would cause stress, and might catastrophic failure of the LED when stress at high temperature.

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Reflow soldering process	
Profile Feature	Conditions
Preheat/Soak	
Temperature Min. (T_{smin})	150°C
Temperature Max. (T_{smax})	200°C
Time (t_s) from (T_{smin} to T_{smax})	120 seconds Max.
Liquidous temperature (T_L)	217°C
Time (t_L) maintained above T_L	60~150 seconds
Peak temperature (T_P)*	255°C
Specified classification temperature (T_c)	250°C
Time (t_P) within 5°C of the temperature T_c	30 seconds Max.
Time 25°C to peak temperature	8 minutes Max.



Note: Excessive soldering temperature and/or time might result in deformation of the LED lens or catastrophic failure of the LED.

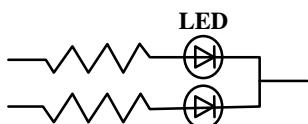
The lead pitch of LED must match the pitch of the mounting holes on PCB during reflow process. Lead-forming or bending are not suggestion.

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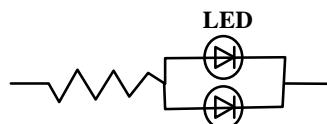
8.6. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.

Circuit model (A)



Circuit model (B)



(A) Recommended circuit

(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

8.7. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED.

Suggestions to prevent ESD damage:

- Use a conductive wrist band or anti- electrostatic glove when handling these LEDs
- All devices, equipment, and machinery must be properly grounded
- Work tables, storage racks, etc. should be properly grounded
- Use ion blower to neutralize the static charge which might have built up on surface of the LEDs plastic lens as a result of friction between LEDs during storage and handing

Suggested checking list:

Training and Certification

- 8.7.1.1. Everyone working in a static-safe area is ESD-certified?
- 8.7.1.2. Training records kept and re-certification dates monitored?

Static-Safe Workstation & Work Areas

- 8.7.2.1. Static-safe workstation or work-areas have ESD signs?
- 8.7.2.2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
- 8.7.2.3. All ionizer activated, positioned towards the units?
- 8.7.2.4. Each work surface mats grounding is good?

Personnel Grounding

- 8.7.3.1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
- 8.7.3.2. If conductive footwear used, conductive flooring also present where operator stand or walk?
- 8.7.3.3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V*?
- 8.7.3.4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
- 8.7.3.5. All wrist strap or heel strap checkers calibration up to date?

Note: *50V for Blue LED.

Device Handling

- 8.7.4.1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 8.7.4.2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
- 8.7.4.3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
- 8.7.4.4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

Others

- 8.7.5.1. Audit result reported to entity ESD control coordinator?
- 8.7.5.2. Corrective action from previous audits completed?

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9. Reliability Test

Classification	Test Item	Test Condition	Sample Size	Reference Standard
Endurance Test	Operation Life	Ta = Under room temperature IF = per datasheet maximum drive current Test Time= 1000hrs	22 PCS (CL=90%; LTPD=10%)	MIL-STD-750D:1026 (1995) MIL-STD-883G:1005 (2006)
	High Temperature High Humidity storage	Ta = 60°C RH = 90% Test Time= 240hrs	22 PCS (CL=90%; LTPD=10%)	MIL-STD-202G:103B (2002) JEITA ED-4701:100 103 (2001)
	High Temperature Storage	Ta= 105 ± 5°C Test Time= 1000hrs	22 PCS (CL=90%; LTPD=10%)	MIL-STD-750D:1031 (1995) MIL-STD-883G:1008 (2006) JEITA ED-4701:200 201 (2001)
	Low Temperature Storage	Ta= -55 ± 5°C Test Time= 1000hrs	22 PCS (CL=90%; LTPD=10%)	JEITA ED-4701:200 202 (2001)
Environmental Test	Temperature Cycling	100°C ~ 25°C ~ -40°C ~ 25°C 30mins 5mins 30mins 5mins 30 Cycles	22 PCS (CL=90%; LTPD=10%)	MIL-STD-750D:1051 (1995) MIL-STD-883G:1010 (2006) JEITA ED-4701:100 105 (2001) JESD22-A104C (2005)
	Thermal Shock	100 ± 5°C ~ -30°C ± 5°C 15mins 15mins 30 Cycles (<20 secs transfer)	22 PCS (CL=90%; LTPD=10%)	MIL-STD-750D:1056 (1995) MIL-STD-883G:1011 (2006) MIL-STD-202G:107G (2002) JESD22-A106B (2004)
	Solder Resistance	T.sol = 260 ± 5°C Dwell Time= 10±1 seconds 3mm from the base of the epoxy bulb	11 PCS (CL=90%; LTPD=18.9%)	MIL-STD-750D:2031(1995) JEITA ED-4701: 300 302 (2001)
	Solderability	T. sol = 245 ± 5°C Dwell Time= 5 ± 0.5 seconds (Lead Free Solder, Coverage ≥95% of the dipped surface)	11 PCS (CL=90%; LTPD=18.9%)	MIL-STD-750D:2026 (1995) MIL-STD-883G:2003 (2006) MIL-STD-202G:208H (2002) IPC/EIA J-STD-002 (2004)
	Soldering Iron	T. sol = 350 ± 5°C Dwell Time= 3.5 ± 0.5 seconds	11 PCS (CL=90%; LTPD=18.9%)	MIL-STD-202G:208H (2002) JEITA ED-4701:300 302 (2001)

10. Others

The appearance and specifications of the product may be modified for improvement, without prior notice.